

F&B CUSTOMER DAY 2019 | MAKASSAR, MARCH 28<sup>TH</sup>, 2019

# VSD Driving energy efficiency in F&B

Drives efficient and reliable solution

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# BU Drives

Solutions for all your needs ...

## Product overview

Low voltage AC and DC drive

- Machinery drives 0.18 to 560 kW
- General purpose drives 0.75 to 500 kW
- Industrial drives
  - Low voltage AC 0.55 to 5600 kW
  - Low voltage DC 7.5 kW to 4.8 MW
- Industry-specific drives for water, HVAC, vehicle and crane applications
- Wind converters 0.6 to 8 MW

Medium voltage AC drives 0.25 to 100 MW



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# BU Drives

... in every industry

## Markets served

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**HVAC**



**Food**



**Beverage**



**Water and wastewater**



**Marine**



**Pulp and paper**



**Metals**



**Mining**

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# BU Drives

... in every industry

## Markets served

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**Power generation**



**Cement**



**Chemicals**



**Oil upstream**



**Textile**



**Plastics**



**Material handling**



**Motion**

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# Variable speed AC drive

# Definition of AC drive and AC drive system



## AC drive

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Electrical supply device also known as variable speed drive or frequency converter.

AC drive is used to control the speed, torque or position of an AC motor.

## AC drive system

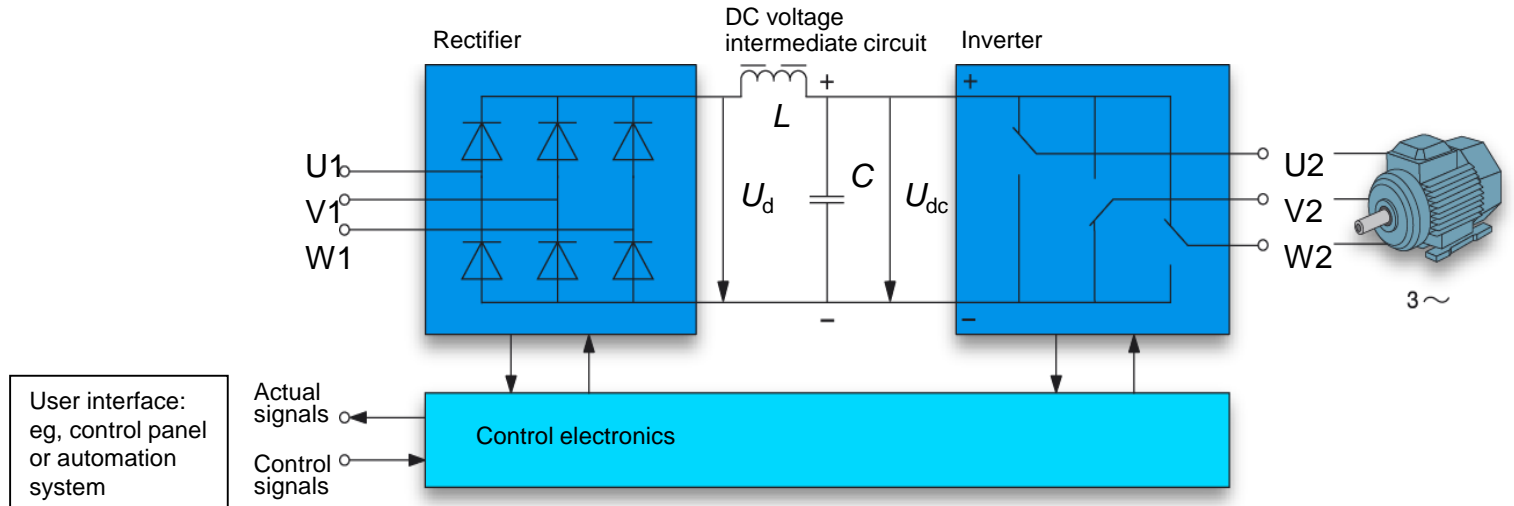
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Combination of AC drive and motor plus transmission system, e.g. gearbox

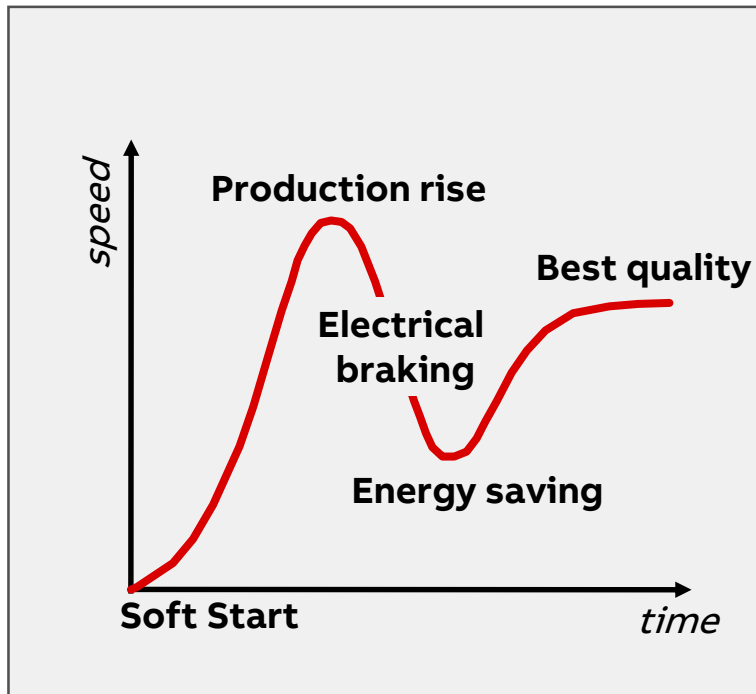
# Main components of an AC drive

## Overview

- An AC drive converts mains current and voltage with fixed frequency and amplitude into current and voltage with variable frequency and amplitude
- An AC drive consists of rectifier, DC voltage intermediate circuit, inverter and control electronics
- Control electronics control the operation of an AC drive



# Variable speed control (VSD)



## Benefits

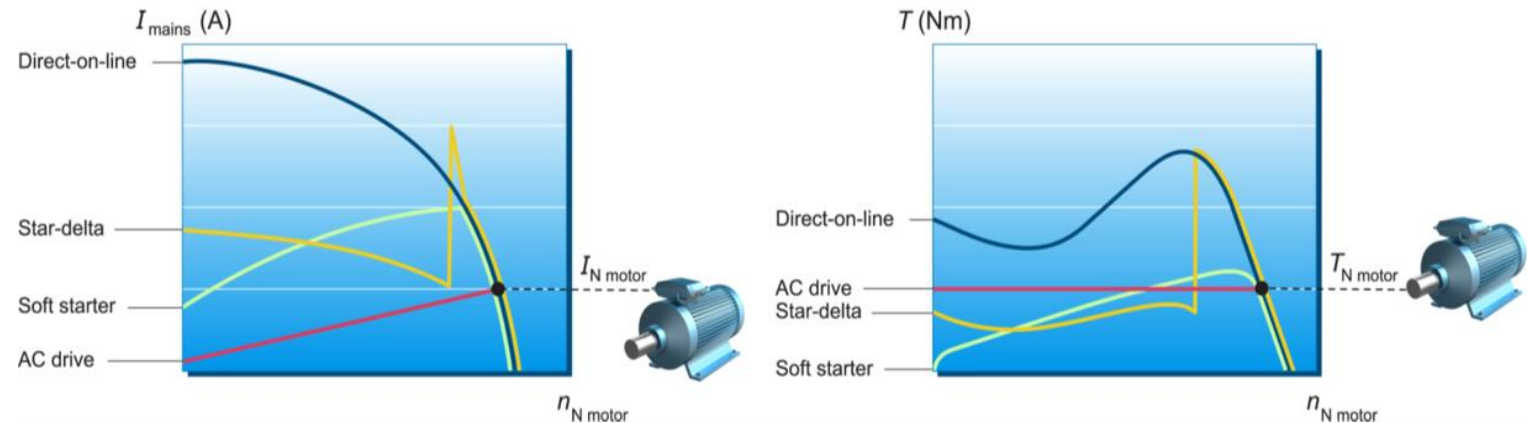
- Saves energy
- Improves quality through better process controllability
  - reduces waste and saves raw materials
- Soft start and stop reduces process equipment wear
- Electrical braking of the motor
  - possibility to produce energy for other motors or feed the energy back to network.
- Reduces noise
- Natural resources saved while process efficiency improved



# Case: Starting a motor with an AC drive

## Example

- When starting a motor, an AC drive takes a lower starting current from the network than other starting methods
- During starting and stopping, motor speed can be accurately controlled with an AC drive
- With an AC drive, motor torque can also be accurately limited according to mechanical or other needs
- Starting torque can be higher than with a typical DOL motor



# Control methods

Throttling



Bypassing



On/off control



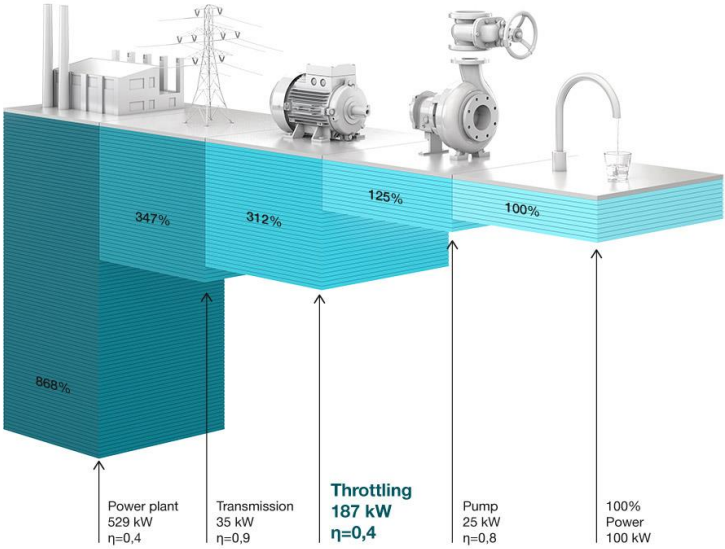
Variable speed



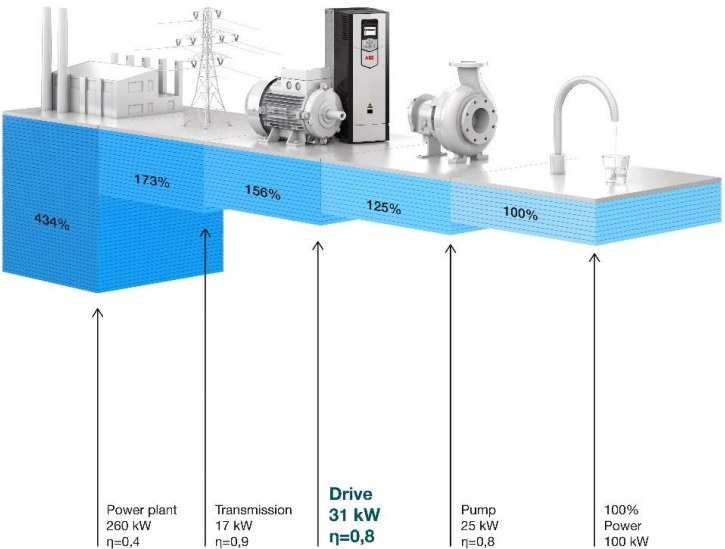
# Energy efficiency in the chain

From power station to a pump application

## Throttling



## Drive controlled



Increased energy savings with variable speed drives

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# Energy efficiency

How variable speed drives can help you save energy

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# Energy efficiency with ABB drives

Helping customers do more using less

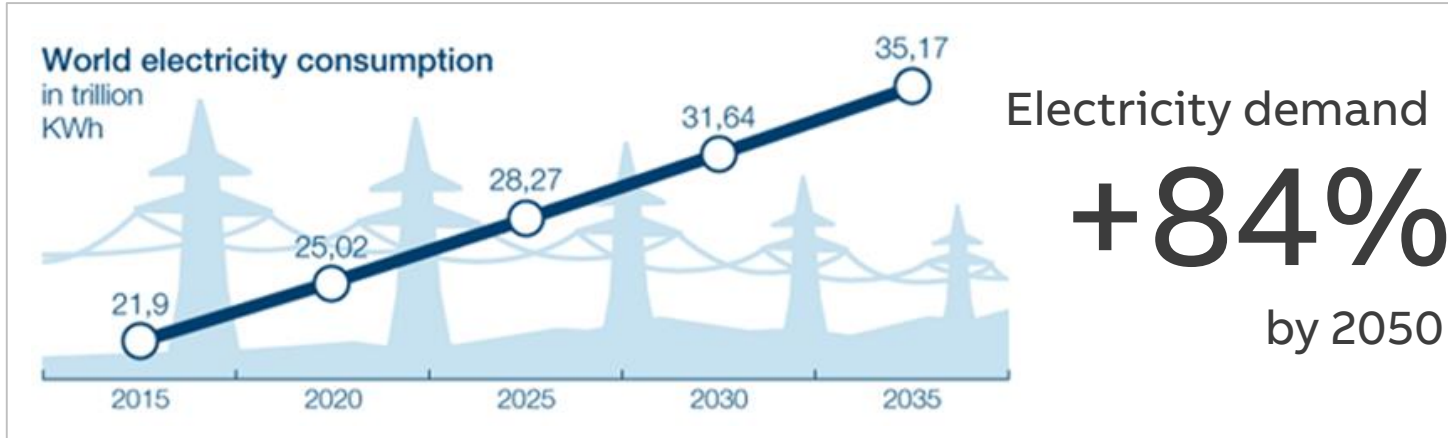
## Facts

- About 40% of all electricity generated is consumed by industries, and two-thirds of that energy is used by electric motors.
- Variable speed drives (VSDs) regulate the speed of a motor and can reduce energy consumption by 30% to 50% in many applications.
- However, less than 10% of motors are equipped with variable speed drives.



# The world's demand for energy will not go away

ABB Drives help use energy more efficiently



**+84%**  
by 2050

Less than

**10%** of the Motors are equipped with VSDs.

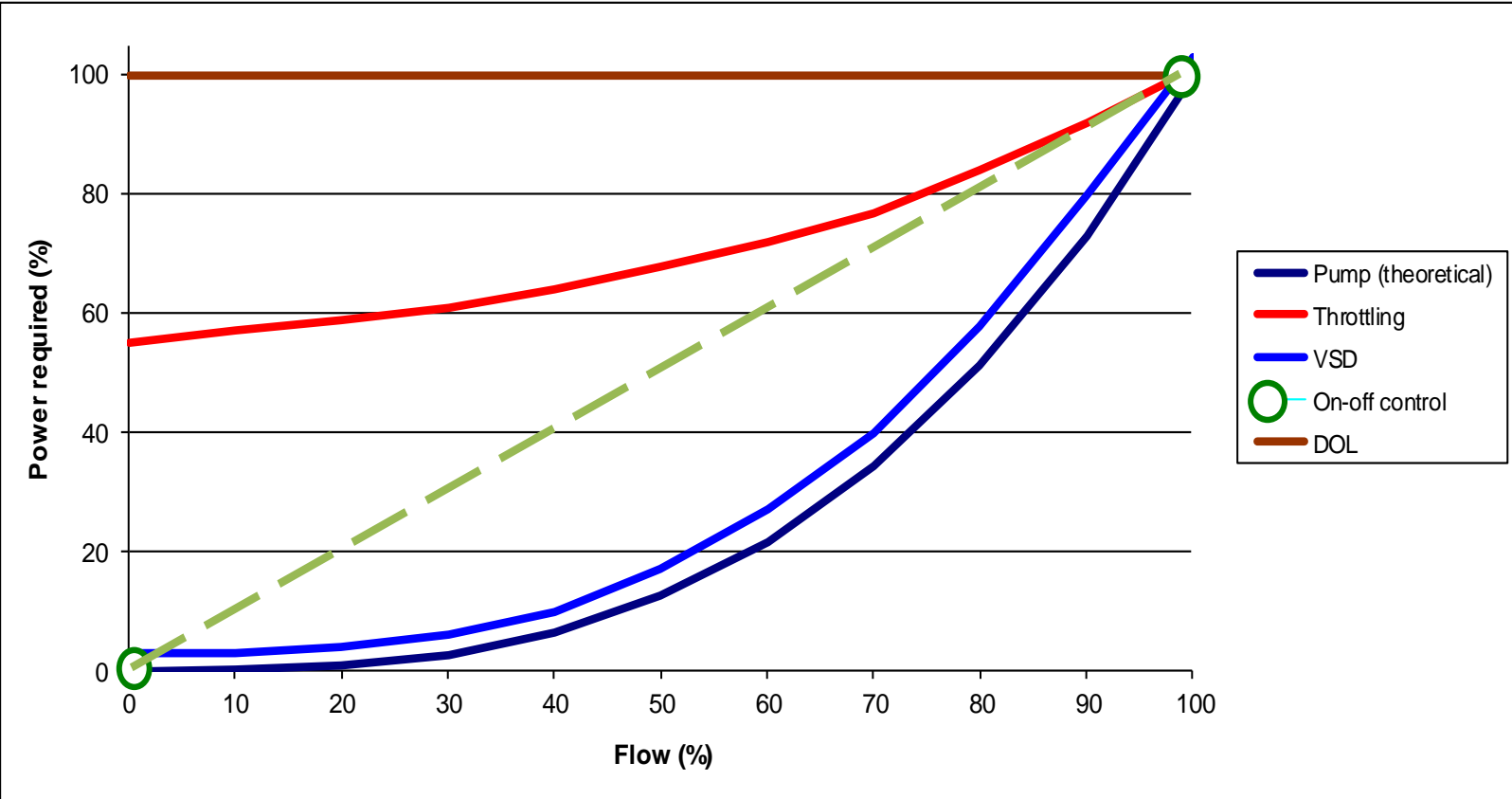


Energy efficiency measures can reduce consumption by up to

**60%**

# Energy efficiency with ABB drives

Power consumption with variant control methods



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# Customer energy appraisals

## Working to find energy savings

### Steps in an energy appraisal

- Identifying applications with energy saving potential
- Monitoring and data collection on site
- ABB analyze the results and identify areas for savings
- ABB prepares a report with potential savings
- ABB recommends drives and motors

For further information contact your local ABB Energy efficiency ambassador



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# Low voltage AC drives

# All-compatible machinery drives

## ACS380, 0.25 to 7.5 kW

- Optimized for cabinet mounting
- Enclosure class IP20
- Preconfigured connectivity for all major machine automation fieldbus protocols ensuring seamless integration
- Several interfaces for easy configuration, including the integrated icon based control panel
- Fine-tuning with adaptive programming possibilities
- Functional safety, embedded STO (SIL 3)
- Built-in EMC filter
- Extended connectivity to I/O's



# All-compatible general purpose drives

## ACS480, 0.75 to 22 kW

- Compact drive with all essential features integrated and preprogrammed, such as PID, pump and fan macros and timers, and other features
- 3-phase, 380 to 480 V
- Cabinet-optimized, IP20 as standard
- Assistant control panel as standard
- Integrated C2 EMC filter as standard
- Adjustable switching frequency control reducing motor noise
- Built-in Safe torque off to enhance safety
- Options
  - Basic panel, assistant panel and BT panel as option
  - Most common fieldbus adapters available as option
- Remote monitoring with NETA-21
  - Safe configuration for unpowered drives



# All-compatible general purpose drives

## ACS580, 0.75 to 500 kW

- From 208 to 480 V, IP21 and IP55
- Vector and scalar control for pumps, fans, centrifuges, conveyors and other variable- and constant-torque applications
- Many built-in features and intuitive control panel as standard simplify every-day use of the drive
- Provides a variety of energy efficiency information helping to optimize energy use
- Safe Torque Off (STO) functionality as standard
- Harmonic reduction with second generation swinging choke
- Member of ABB's all-compatible drives portfolio
- Options
  - Fieldbus adapters, panel mounting kits, output extension modules with +24 V input
  - Brake units and choppers



# All-compatible industrial drives

## ACS880 single drives 0.55 to 3200 kW

- Wall-mounted drives, ACS880-01
- Cabinet-built drives, ACS880-07, -17 and -37
- Voltage range from 208 to 690 V
- Built on ABB's all-compatible drives architecture:
  - Intuitive control panel and PC tool
  - Enhanced direct torque control (DTC) for precise open and closed loop control
  - Built-in SIL 3 safety features
  - Communication with all major automation networks
  - Removable memory unit for easy drive commissioning and replacement
  - Energy optimizer and energy efficiency information
  - Application control programs and drive application programming with IEC 61131-3 programming



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# Low voltage AC drives

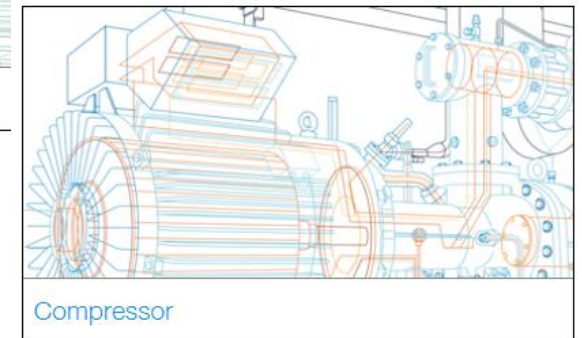
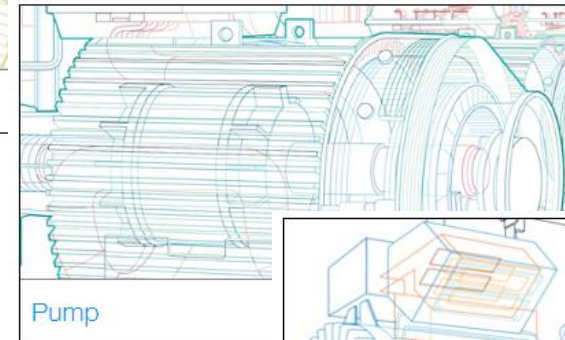
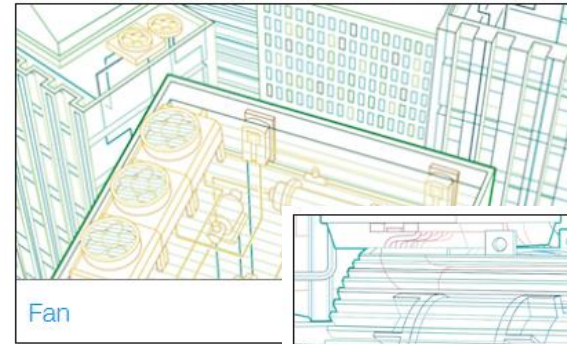
PC tools, remote monitoring options and fieldbus adapters

# Drive PC tools

## Tool for calculating energy savings

### EnergySave

- User-friendly and interactive energy saving calculator for comparing AC drive control against traditional flow control methods in different applications such as pumps, fans and compressors
- Available online <http://new.abb.com/drives/energy-efficiency/energysave-calculator>
- Available on Apple Store and Google play → allows offline use
- EnergySave is currently available in English, German, Finnish, Russian, Swedish, Spanish, Portuguese, French and Chinese.



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**So let's talk**





**ABB**